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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/029,147	12/28/2001	Young-Goo Lee	SEC.875	5226
20987 7.	590 10/15/2004		EXAMINER	
	FRANCOS, & WH	GUERRERO, MARIA F		
ONE FREEDOM SQUARE 11951 FREEDOM DRIVE SUITE 1260			ART UNIT	PAPER NUMBER
RESTON, VA	20190		2822	

DATE MAILED: 10/15/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		Applica	ation No.	Applicant(s)	
0.00		10/029	,147	LEE ET AL.	
(Office Action Summary	Examir	ner	Art Unit	-
	<u> </u>		Guerrero	2822	
TI Period for R	he MAILING DATE of this communi eply	cation appears on	the cover sheet with the c	orrespondence address	
THE MAI - Extensions after SIX (- If the perio - If NO perio - Failure to Any reply	TENED STATUTORY PERIOD FO LING DATE OF THIS COMMUNION of time may be available under the provisions of the may be available under the provisions of the maximum state of the provision of the maximum state of for reply is specified above, the maximum state reply within the set or extended period for reply a preceived by the Office later than three months at tent term adjustment. See 37 CFR 1.704(b).	CATION. of 37 CFR 1.136(a). In no unication.) days, a reply within the s tutory period will apply and vill, by statute, cause the	event, however, may a reply be tin statutory minimum of thirty (30) day I will expire SIX (6) MONTHS from application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).	
Status					
2a)☐ Thi 3)☐ Sin	sponsive to communication(s) filed s action is FINAL . 2 ace this application is in condition to sed in accordance with the practice.	b)⊠ This action is or allowance exce	s non-final. opt for formal matters, pro		
Disposition (of Claims				
4a) 5)□ Cla 6)⊠ Cla 7)□ Cla	tim(s) 1-16 is/are pending in the apolitic of the above claim(s) is/are is/are allowed. tim(s) 1-16 is/are rejected. tim(s) is/are objected to. tim(s) are subject to restrict	e withdrawn from	•		
Application	Papers	·			
10)□ The App Rep	specification is objected to by the drawing(s) filed on is/are: plicant may not request that any object placement drawing sheet(s) including to oath or declaration is objected to	a) accepted or tion to the drawing(s	s) be held in abeyance. See uired if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).	
Priority unde	er 35 U.S.C. § 119				
12)⊠ Ack a)⊠ A 1.∑ 2.⊑ 3.⊑	nowledgment is made of a claim full b) Some * c) None of: Certified copies of the priority of Certified copies of the priority of	documents have be documents have be fithe priority documents Bureau (PCT R	een received. een received in Applicati ments have been receive tule 17.2(a)).	on No ed in this National Stage	
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1) Notice of F 2) Notice of E 3) Informatio	References Cited (PTO-892) Draftsperson's Patent Drawing Review (PT n Disclosure Statement(s) (PTO-1449 or F s)/Mail Date		4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:		

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DETAILED ACTION

1. This Office Action is in response to the Request for continued examination and the Amendment filed September 21, 2004.

Status of Claims

2. Claims 1-16 are pending.

Continued Examination Under 37 CFR 1.114

3. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on September 21, 2004 has been entered.

Priority

4. Receipt is acknowledged of papers submitted under 35 U.S.C. 119(a)-(d), which papers have been placed of record in the file.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

5. Claims 1-2, 7-8, and 13-14 are rejected under 35 U.S.C. 102(e) as being anticipated by Okada (U.S. 6,242,337).

Okada shows depositing a layer on a wafer and planarizing the layer by CMP (Fig. 2E-2F, col. 4, lines 15-27). Okada discloses the resulting planarized layer comprising a uniform region of uniform thickness extending along a wafer surface and a non-uniform region of non-uniform thickness corresponding to an upper sidewall of the wafer (Fig. 2F). Okada describes coating a photoresist and exposing the non-uniform region of the planarized layer and at least a portion of the uniform region (Fig. 2G, col. 4, lines 28-35). Okada shows etching at least the exposed non-uniform region of the planarized layer and at least a portion of the uniform region, removing the photoresist, and forming a planarized pattern layer (Fig. 2G-2H, col. 4, lines 23-41).

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 1-2, 4-8, 10-14, and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakano et al. (U.S. 6,534,384) in view of Jones et al. (U.S. 6,117,778) (cited by Applicant).

Nakano et al. teaches depositing a layer on a wafer and polishing (planarizing) the layer (Fig. 2A, col. 6, lines 58-65). Nakano et al. discloses the resulting planarized layer comprising an uniform region of uniform thickness extending along a wafer surface and a non-uniform region of non-uniform thickness corresponding to an upper sidewall of the wafer (Fig. 2A). Nakano et al. discloses coating a mask and exposing the non-uniform region of the planarized layer and at least a portion of the uniform region (Fig. 1(h), col. 7, lines 1-25). Nakano et al. shows wet etching at least the exposed non-uniform region of the planarized layer and at least a portion of the uniform region, removing the mask, and forming a planarized pattern layer (Fig. 1(h)-(j), 2C-2D, col. 7, lines 1-42, col. 9, lines 1-5, 20-22). Nakano et al. teaches forming a pattern layer comprising a portion of the uniform region of the planarized layer (Fig. 1(j), 2C-2D).

Nakano et al. shows that the masking could be performed with a photoresist (Fig. 1(h), col. 9, lines 20-26).

Nakano et al. is silent about the steps of removing a portion of the coated photoresist layer and stripping the remaining portion of the coated photoresist layer. However, Jones et al. shows coating a photoresist layer on the deposited layer, removing a portion of the coated photoresist layer, stripping a remaining portion of the coated photoresist layer, and planarizing the uniform region of the deposited layer (Fig. 1B-1F, col. 4, lines 38-55).

Therefore, it would have been obvious to a person of ordinary skill in the art at the time of the invention to modify Nakano et al. reference by including the conventional steps of removing a portion of the coated photoresist layer and stripping the remaining portion of the coated photoresist layer as taught Jones et al. because Nakano et al. suggested that a photoresist could be employed (Nakano et al., col. 9, lines 20-26). The modification would provide a process that would prevent peeling-off during device manufacturing operation and would increase the number of acceptable chips, which could be made of each wafer (Nakano et al., col. 9, lines 30-35; Jones et al., col. 2, lines 7-10).

7. Claims 3, 9, and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakano et al. (U.S. 6,534,384) and Jones et al. (U.S. 6,117,778) as applied to claims1-2, 4-8, 10-12 above, and further in view of Liu et al. (U.S. 6,287,961).

Regarding claims 3, 9 and 15, the combination Nakano et al. and Jones et al. does not specifically show the photoresist layer having the specific thickness as claimed. However, Liu et al. shows forming a photoresist layer having a thickness of from about 7000 to about 15000 angstroms as well known in the art (col. 9, lines 38-55).

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Therefore, it would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the combination Nakano et al. and Jones et al. by specifying the thickness of the photoresist layer as taught Liu et al. in order to assure optimal dimensional stability (Liu et al., col. 9, lines 50-55).

Response to Arguments

8. Applicant's arguments filed September 21, 2004 have been fully considered but they are not persuasive. Claims 1-12 stand rejected. In addition, claims 1-2 and 7-8 are rejected in view of a new reference.

Applicant's arguments with respect to claims 13-16 have been considered but are moot in view of the new ground(s) of rejection.

Applicant argued that Nakano et al. does not teach planarizing the deposited layer to remove a portion of the deposited layer where the resulting planarized layer includes the uniform region of uniform thickness extending along a wafer surface and a non-uniform region of non-uniform thickness corresponding to an upper sidewall of the wafer. However, Nakano et al. shows planarizing the deposited layer to remove a portion of the deposited layer where the resulting planarized layer includes the uniform region of uniform thickness extending along a wafer surface and a non-uniform region of

non-uniform thickness corresponding to an upper sidewall of the wafer (Fig. 1g, 2A-2b, col. 6, lines 54-65).

Applicant argued that Nakano et al. does not teach coating a photoresist layer on the planarized layer. However, Nakano et al. suggested that a photoresist could be employed (Nakano et al., col. 9, lines 20-26).

In response to applicant's argument that the references fail to show certain features of applicant's invention, it is noted that the features upon which applicant relies (i.e., minimizing the thickness of a deposited layer remaining at a dead zone region of the wafer) are not recited in the rejected claim(s). Although the claims are interpreted in light of the specification, limitations from the specification are not read into the claims. See *In re Van Geuns*, 988 F.2d 1181, 26 USPQ2d 1057 (Fed. Cir. 1993).

In addition, disclosed examples and preferred embodiments do not constitute a teaching away from a broader disclosure or nonpreferred embodiments. In re Susi, 440 F.2d 442, 169 USPQ 423 (CCPA 1971).

In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

Furthermore, during patent examination, the pending claims must be "given *>their
broadest reasonable interpretation consistent with the specification." > In re Hyatt, 211

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F.3d 1367, 1372, 54 USPQ2d 1664, 1667 (Fed. Cir. 2000). While the claims of issued patents are interpreted in light of the specification, prosecution history, prior art and other claims, this is not the mode of claim interpretation to be applied during examination. During examination, the claims must be interpreted as broadly as their terms reasonably allow. > In re American Academy of Science Tech Center, F.3d, 2004 WL 1067528 (Fed. Cir. May 13, 2004)(The USPTO uses a different standard for construing claims than that used by district courts; during examination the USPTO must give claims their broadest reasonable interpretation.) < This means that the words of the claim must be given their plain meaning unless applicant has provided a clear definition in the specification. In re Zletz, 893 F.2d 319, 321, 13 USPQ2d 1320, 1322 (Fed. Cir. 1989) >; Chef America, Inc. v. Lamb-Weston, Inc., 358 F.3d 1371, 1372, 69 USPQ2d 1857 (Fed. Cir. 2004).

Conclusion

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Maria Guerrero whose telephone number is 571-272-1837.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Amir Zarabian can be reached on 571-272-1852. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

October 8, 2004

MARIA F. GUERRERO PRIMARY EXAMINER